

## Specifications ● ● ●

### PRESSURE:

**Uncoupled:** Vacuum to 45 psig, 3.1 bar  
**Coupled:** Vacuum to drum rating

### TEMPERATURE:

**Drum insert:** -20°F to 120°F (-20°C to 49°C)  
**Coupler:** HDPE, 32°F to 120°F (0°C to 49°C)  
 PVDF, 0°F to 120°F (-18°C to 49°C)

### MATERIALS:

**Drum insert & dip-tube:**  
 Virgin polyethylene (HDPE)

**Shipping plug:**  
 Virgin polyethylene (HDPE)

**Coupler:**  
 Virgin polypropylene (DrumQuik PRO)  
 Virgin PVDF (DrumQuik PUR)

**Spring (coupler only):**  
 316 stainless steel, Hastelloy® C, virgin PEEK  
 UHP, PPS or PTFE encapsulated 316 stainless steel (TESS)

#### Seals:

**Coupler seals:** EPDM, FKM, Simriz® UHP  
 FFKM Perfluoroelastomer

**Bung seal:** Polyolefin, EPDM, FKM

**Shipping plug seal:** EPDM, FKM

#### Torque specifications:

2" Buttress - 20ft-lbs (27 N-m)  
 BCS 56x4 - 20ft-lbs (27 N-m)  
 BCS 70mm - 22ft-lbs (30 N-m)  
 2" NPS (plastic drum) - 20ft-lbs (27 N-m)  
 2" NPS (steel drum) - 15ft-lbs (20 N-m)  
 Shipping plug - 15inch-lbs (1.7 N-m)

**NOTE:** The torque specifications listed above are general recommendations which may need to be adjusted + or - depending on specific application.



**DrumQuik® PRO and DrumQuik PUR** are changing the world of chemical management with their unique closed-system design. Innovative DrumQuik systems help companies reduce costs, increase worker safety and protect the environment. From basic chemical handling to specialty high purity and pharmaceutical applications, DrumQuik dispensing systems make chemical management cleaner, faster, safer and smarter.

### DrumQuik PRO

#### FEATURES

FEATURES	BENEFITS
Quick connect/disconnect	Allows faster drum change-outs
Automatic shutoff valve	Stops flow when disconnected
Disposable drum insert	Reduces messy handling and chemical exposure
Ported vent system for vapor management	Allows make-up air into drum or connection of blanket gas (N <sub>2</sub> , CO <sub>2</sub> )
Multiple standard thread sizes	Can be used with many common steel and plastic containers

### DrumQuik PUR

#### FEATURES

FEATURES	BENEFITS
Quick connect/disconnect	Allows faster drum change-outs
All plastic construction	No metallic corrosion/contamination
Automatic shutoff valve	Stops flow when disconnected
Cleanroom manufactured	Assures high level of purity
Disposable drum insert	Minimizes chemical exposure & contamination

## Couplers • POLYPROPYLENE

DRUMQUIK PRO	PART NUMBER	DESCRIPTION
	DQPRO120312	3/4" Hose barb (EPDM seals, 316 SST spring)
	DQPRO120208	1/2" Male NPT (EPDM seals, 316 SST spring)
	DQPRO120208202	1/2" Male NPT (FKM seals, 316 SST spring)
	DQPRO120208206	1/2" Male NPT (EPDM seals, Hastelloy C spring)
	DQPRO120208207	1/2" Male NPT (FKM seals, Hastelloy C spring)
	DQPRO120712	3/4" Male BSPP (EPDM seals, 316 SST spring)
	DQPRO120712202	3/4" Male BSPP (FKM seals, 316 SST spring)
	DQPRO120712206	3/4" Male BSPP (EPDM seals, Hastelloy C spring)
	DQPRO120712207	3/4" Male BSPP (FKM seals, Hastelloy C spring)

## Couplers • PVDF (3/4" FLARE TERMINATION)

DRUMQUIK PUR	PART NUMBER	DESCRIPTION
	DQPUR120112	FKM liquid contact seals, FKM vent seal, PEEK plastic spring
	DQPUR120112203	Simriz® FFKM liquid contact seals, FKM vent seal, PEEK plastic spring
	DQPUR120112208	FKM liquid contact seals, FKM vent seal, PPS plastic spring
	DQPUR120112209	Simriz FFKM liquid contact seals, FKM vent seal, PPS plastic spring
	DQPUR120112210	FKM liquid contact seals, FKM vent seal, PTFE encapsulated 316 stainless steel (TESS) spring
	DQPUR120112211	Simriz FFKM liquid contact seals, FKM vent seal, PTFE encapsulated 316 stainless steel (TESS) spring

## Drum Inserts • POLYETHYLENE (HDPE)

DRUMQUIK PRO & DRUMQUIK PUR	PART NUMBER	DESCRIPTION
	DQPRO20BCS70	70mm thread, EPDM seals (70x6 and 70x5 plastic drums)
	DQPRO20BCS70202	70mm thread, FKM seals (70x6 and 70x5 plastic drums)
	DQPRO202BUT	2" American buttress thread, EPDM seals (No. Am. Plastic drums)
	DQPRO202BUT202	2" American buttress thread, FKM seals (No. Am. Plastic drums)
	DQPRO2056X4	BCS 56x4 thread, EPDM seals (European plastic drums)
	DQPRO2056X4202	BCS 56x4 thread, FKM seals (European plastic drums)
	DQPRO20G2NPSST	2" NPS (ISO G2) thread, EPDM seals (steel drums and IBC caps)
	DQPRO20G2NPSST202	2" NPS (ISO G2) thread, FKM seals (steel drums and IBC caps)
	DQPRO20G2NPSPL	2" NPS (ISO G2) thread, EPDM flat bung seal (plastic drums and IBC caps)
	DQPRO20G2NPSPL202	2" NPS (ISO G2) thread, FKM flat bung seal (plastic drums and IBC caps)
	DQPUR202BUT	2" American buttress thread, Polyolefin (POE) bung seal, EPDM shipping plug seal
	DQPUR202BUT202	2" American buttress thread, Polyolefin (POE) bung seal, FKM shipping plug seal

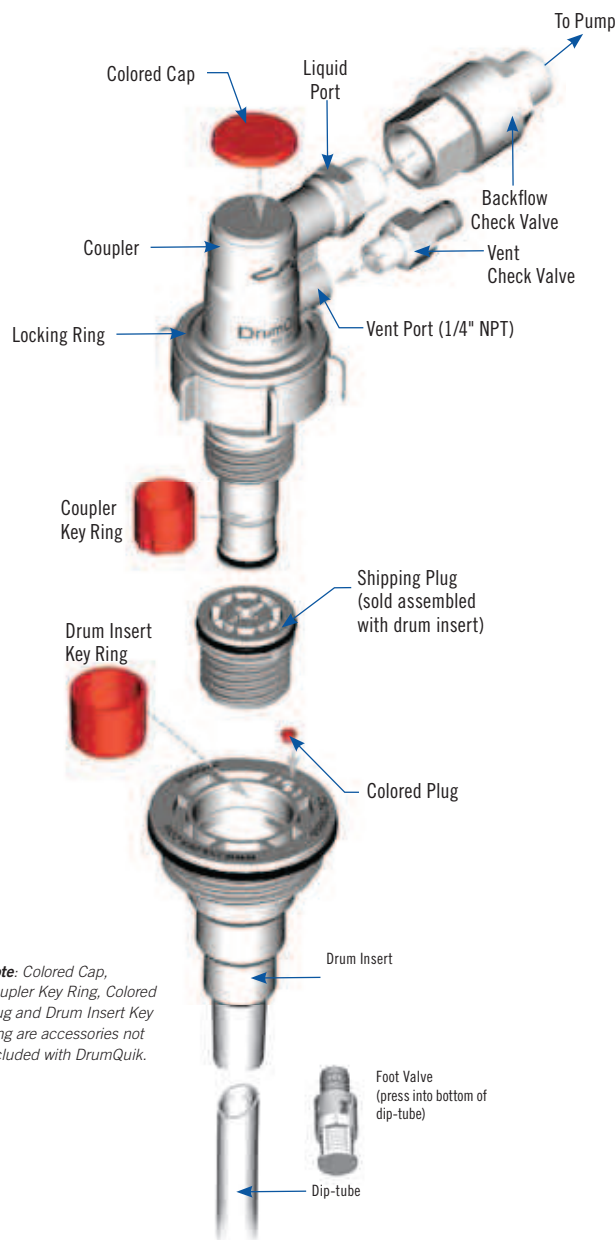
## Dip-Tubes • POLYETHYLENE (HDPE)

DRUMQUIK PRO & PUR	PART NUMBER	DESCRIPTION
	DQPRODT0410	13.0" (330mm) long for 5 gal/25L jerry cans
	DQPRODT0985	35.5" (905mm) long for 55 gal/200L drums
	DQPRODT1070	39.0" (990mm) long for 275 gal/1040L IBCs
	DQPRODT1274	47.0" (1194mm) long for 330 gal/1250L IBCs
	DQPURDT0410	13.0" (330mm) long for 5 gal/25L jerry cans
	DQPURDT0985	35.5" (905mm) long for 55 gal/200L drums
	DQPURDT1070	39.0" (990mm) long for 275 gal/1040L IBCs
	DQPURDT1274	47.0" (1194mm) long for 330 gal/1250L IBCs

## Assembled Drum Inserts & Dip-Tubes

DRUMQUIK PUR	PART NUMBER	DESCRIPTION
	DQPUR2BUT0410	Drum insert assembly, NAMPAC square jerry can, 20L, 330mm long (from sealing surface)
	DQPUR2BUT0985	Drum insert assembly with universal dip-tube (drum), 905mm long (from sealing surface)
	DQPUR2BUT1070	Drum insert assembly with universal dip-tube (drum), 990mm long (from sealing surface)
	DQPUR2BUT1274	Drum insert assembly with universal dip-tube (IBC), 1194mm long (from sealing surface)

## DrumQuik® PRO & PUR Dispensing Connector System



### VAPOR MANAGEMENT OPTIONS:

- 1. OPEN:** Vent port left open to atmosphere
- 2. REMOTE:** Vent port routed to fume hood, scrubber or vapor recovery system
- 3. CHECKED:** Connect vent check valve to allow make-up air in without allowing fumes to escape
- 4. BLANKET GAS:** Connect a CPC quick disconnect coupling for blanket gas (N<sub>2</sub>, CO<sub>2</sub>)
- 5. FILTERED:** Connect vent filter

# DRUMQUIK PRO / DRUMQUIK PUR ACCESSORIES

## Color Coding and Keying Options

### • COLORED KEY KITS FOR PHYSICAL CODING: POLYETHYLENE

DQPRO PART NUMBER	DQPUR PART NUMBER	DESCRIPTION
DQPROKEYCPGRY00	DQPURKEYCPGRY00	Key kit for coupler, gray
DQPROKEYCPRED01	DQPURKEYCPRED01	Key kit for coupler, red
DQPROKEYCPYEL02	DQPURKEYCPYEL02	Key kit for coupler, yellow
DQPROKEYCPGRN03	DQPURKEYCPGRN03	Key kit for coupler, green
DQPROKEYCPBRN04	DQPURKEYCPBRN04	Key kit for coupler, brown
DQPROKEYCPBLU05	DQPURKEYCPBLU05	Key kit for coupler, blue
DQPROKEYCPBLK99	DQPURKEYCPBLK99	Key kit for coupler, black
DQPROKEYCPCOMBO	DQPURKEYCPCOMBO	One of every coupler key ring and cap

Key kits for coupler include coupler key ring and cap.

DQPROKEYDIRE01	DQPURKEYDIRE01	DESCRIPTION
DQPROKEYDIYEL02	DQPURKEYDIYEL02	Key kit for drum insert, yellow
DQPROKEYDIGRN03	DQPURKEYDIGRN03	Key kit for drum insert, green
DQPROKEYDIBRN04	DQPURKEYDIBRN04	Key kit for drum insert, brown
DQPROKEYDIBLU05	DQPURKEYDIBLU05	Key kit for drum insert, blue
DQPROKEYDIBLK99	DQPURKEYDIBLK99 </td <td>Key kit for drum insert, black</td>	Key kit for drum insert, black
DQPROKEYDICOMBO	DQPURKEYDICOMBO	One of every drum insert key ring and button plug

Key kits for drum insert include drum insert key ring and button plug.

## Color Coded Parts

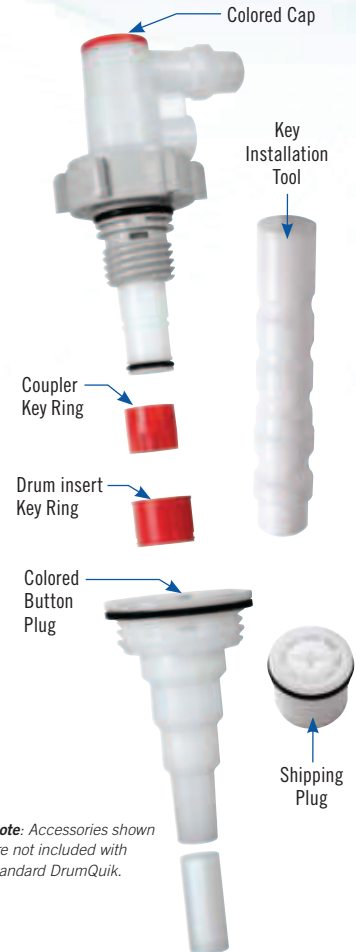
### • COLORED CAPS & BUTTON PLUGS FOR VISUAL CODING: POLYETHYLENE

PART NUMBER	DESCRIPTION
DQPROCAPGRY00	Colored cap for coupler, gray
DQPROCAPRED01	Colored cap for coupler, red
DQPROCAPYEL02	Colored cap for coupler, yellow
DQPROCAPGRN03	Colored cap for coupler, green
DQPROCAPBRN04	Colored cap for coupler, brown
DQPROCAPBLU05	Colored cap for coupler, blue
DQPROCAPBLK99	Colored cap for coupler, black
DQPROCAPCOMBO	One each of every color cap

DQPROPLUGGRY00	Colored button plug for drum insert, gray
DQPROPLUGRED01	Colored button plug for drum insert, red
DQPROPLUGYEL02	Colored button plug for drum insert, yellow
DQPROPLUGGRN03	Colored button plug for drum insert, green
DQPROPLUGBRN04	Colored button plug for drum insert, brown
DQPROPLUGBLU05	Colored button plug for drum insert, blue
DQPROPLUGBLK99	Colored button plug for drum insert, black
DQPROPLUGCOMBO	One each of every color plug

**Note:** Colored caps and button plugs can be used with both DrumQuik PRO and DrumQuik PUR.

## DrumQuik® PRO & PUR Key Kits



## Color Coding



# DRUMQUIK PRO / DRUMQUIK PUR ACCESSORIES

## Tools



- 1 Fully press dip-tube into drum insert socket.



- 2 Place the drum insert assembly in drum.



- 3 Turn shipping plug counterclockwise to remove. (Use a large, flat blade or #4 Phillips screwdriver.)



- 4 Insert coupler into drum insert assembly.



- 5 Turn the coupler locking ring clockwise until stop is reached (approximately 2 full turns); valve is opened during this process.

PART NUMBER	DESCRIPTION
2408900	Torque socket tool (blue, glass-filled nylon)
2479100	Bung wrench (aluminum)
2375600	Key installation tool for key kits (Shipping plug may also be used to install keys)
DQPURFT08	Flaring Tool, 1/2" tubing
DQPURFT12	Flaring Tool, 3/4" tubing

## Sample Kits (Includes one coupler, one insert and one dip-tube)

PART NUMBER	DESCRIPTION
DQPRONASAMP	2" Buttress drum insert, 905mm dip-tube, 1/2 NPT coupler (EPDM O-rings, 316 SST spring in coupler)
DQPRONASAMP207	2" Buttress drum insert, 905mm dip-tube, 1/2 NPT coupler (FKM seals & Hastelloy® C spring in coupler)
DQPROEUSAMP	BSC 56x4 drum insert, 905mm dip-tube, 3/4 BSPP coupler (EPDM seals, 316 SST spring in coupler)
DQPROEUSAMP207	BSC 56x4 drum insert, 905mm dip-tube, 3/4 BSPP coupler (FKM seals & Hastelloy® C spring in coupler)
DQPRONPSSTSAMP	2" NPS (ISO G2) drum insert, 905mm dip-tube, 1/2 NPT coupler (EPDM Bung O-rings, 316 SST spring in coupler)
DQPRONPSSTSAMP207	2" NPS (ISO G2) drum insert, 905mm dip-tube, 1/2 NPT coupler (FKM seals & Hastelloy® C spring in coupler)
DQPRONPSLSAMP	2" NPS (ISO G2) drum insert, 905mm dip-tube, 1/2 NPT coupler (EPDM Flat Gasket, 316 SST Spring)
DQPRONPSLSAMP207	2" NPS (ISO G2) drum insert, 905mm dip-tube, 1/2 NPT coupler (FKM seals & Hastelloy® C spring in coupler)
DQPURSAMP202	Kit includes 1 Coupler (DQPUR 12 0112 (PEEK® & FKM) & 1 assembled Dip-tube (DQPUR 2BUT 0985 202)
DQPURSAMP209	Kit includes 1 Coupler (DQPUR 12 0112 209 (PPS & Simriz®) & 1 Dip-tube assy. (DQPUR 2BUT 0985 202)

## Shipping Plugs

PART NUMBER	DESCRIPTION
DQPROPUMPAD	Internal 3/4 NPT Thread pump adaptor shipping plug (HDPE, EPDM)
DQPROPUMPAD202	Internal 3/4 NPT Thread pump adaptor shipping plug (HDPE, FKM)
DQPRPUMPAD202	Extended shipping plug for venting internal pressure from drum (HDPE, EPDM)
DQPROSHPLUGEX	Extended shipping plug for venting internal pressure from drum (HDPE, FKM)
DQPROSHPLUGEX202	Shipping plug for drum insert (Does not include shipping plug o-ring)
2007900	Shipping plug o-ring, EPDM
2290100	Shipping plug o-ring, EPDM
2307200	Shipping plug o-ring, FKM
DQPURSP	Shipping Plug with EPDM seal
DQPURSP202	Shipping Plug with FKM seal

## Sample Kits (Includes one coupler, one insert and one dip-tube)

PART NUMBER	DESCRIPTION
DQPURDISEALPOE	Drum insert POE bung seal
DQPURDISEALFEP	Drum insert FEP encapsulated silicone bung seal
DQPURCPSEALFKM	Coupler seal kit (2 seals), FKM
DQPURCPSEALSMZ	Coupler seal kit (2 seals), Simriz®
2423400	Coupler o-ring kit, EPDM (Includes 2 o-rings)
2423500	Coupler o-ring kit, FKM (Includes 2 o-rings)
2166000	Drum insert flat gasket, 2" buttress, FDA EPDM
2166100	Drum insert flat gasket, 2" buttress, FKM
2165800	Drum insert o-ring, 2" NPS (ISO G2) EPDM for steel drums
2165900	Drum insert o-ring, 2" NPS (ISO G2) FKM for steel drums
2165800	Drum insert o-ring, BCS 56x4, EPDM (same as ISO G2 for steel)
2165900	Drum insert o-ring, BCS 56x4, FKM (same as ISO G2 for steel)
2525200	Drum insert flat gasket, 2" NPS (ISO G2) EPDM for plastic drums
2525300	Drum insert flat gasket, 2" NPS (ISO G2) FKM for plastic drums
2594900	Replacement Drum Insert Seal, 2" Buttress, FDA
DQPRO70X6AD	70 X 6 Adaptor with EPDM O-Ring
DQPRO70X6AD202	70 X 6 Adaptor with FKM (Viton®) O-Rings